



INSTALLATION, OPERATION & MAINTENANCE MANUAL

XP-SKG SERIES - (PUMP END ONLY) EXPLOSION PROOF SUBMERSIBLE SHREDDER PUMPS (CLASS 1, DIVISION 1, GROUPS C&D): FM APPROVED

**Three Phase
208V, 230V, 460V & 575V**

CAST IRON THREE PHASE

XP-SKG15C
XP-SKG22C
XP-SKG37C

The first half of this manual covers the PUMP END (also called wet end) and general pump operation.

The second half of this manual covers the XP-SKG Series motor.

***** See the EIM ELECTRIC CO., LTD Instruction Manual for Installation, Operation & Maintenance on the EMQY Series submersible motors.**

Read both sections of this manual carefully before installing, operating or servicing these pump models. Observe all safety information. Failure to comply with instructions may result in personal injury and/or property damage. Please retain these instructions.

TABLE OF CONTENTS

INTRODUCTION.....	4
SAFETY	5
INSPECTION	5
PRE-INSTALLATION INSPECTION	6
POSITIONING THE PUMP	7
WIRING INSTRUCTIONS	8
PUMP ROTATION	9
PUMP OPERATION	10
TYPICAL MUNICIPAL AND INDUSTRIAL WASTEWATER INTALLATION	10
MANUAL OPERATION	10
AUTOMATIC OPERATION	13
STOPPING.....	13
INTENDED METHODS OF CONNECTION	14
THREE PHASE WIRING INSTRUCTIONS.....	14
TROUBLE SHOOTING.....	15
PUMP WILL NOT RUN.....	15
PUMP RUNS BUT DOES NOT DELIVER RATED CAPACITY	15
SERVICING YOUR SUBMERSIBLE PUMP	15
MAINTAINING YOUR PUMP	15
.....	25
EXPLODED VIEW OF XP-SKG15C, XP-SKG22C, XP-SKG37C	25
EXPLODED VIEW OF XP-SKG 15C, 22C, 37C	25
BJM WET END ASSEMBLY FOR EIM FM MOTOR.....	25
XP-SKG SERIES PARTS LIST	27
XP-SKG DIMENSIONAL DRAWING.....	28
SEAL MINDER® - THERMAL MOTOR SENSOR SWITCH	29
WARRANTY AND LIMITATION OF LIABILITY	31
START-UP REPORT FORM.....	32
NOTES:.....	35
EIM MANUAL FOR EMQY SUBMERSIBLE MOTORS.....	27



INTRODUCTION

This Installation, Operation and Maintenance manual located in the front half of this manual only covers the pump end (wet end) of the XP-SKG Series pumps.

Refer to EIM ELECTRIC CO., LTD Instruction Manual located in the second half of this manual for Installation, Operation and Maintenance for the Explosion Proof Submersible Motors (EMQY Series; FM Approved for Class I, Division 1, Group C & D).

This manual provides important information on safety and the proper inspection; disassembly, assembly and testing of the BJM Pumps® XP-SKG Series Wet End attached to EIM Electric Co., LTD. EMQY Series Explosion Proof Submersible Motors. This manual also contains information to optimize performance and longevity of your **BJM Pumps®** submersible pump end.

The submersible XP-SKG Series pumps are designed to pump water with some solids. The pump and motor housing are made of cast iron (the impeller and suction are made of chrome iron in pumps with 2, 3 & 5 HP motors). Consult chemical resistance chart for compatibility between pump materials and liquid before operating pump.

If you have any questions regarding the inspection, disassembly, and assembly or testing please contact your **BJM Pumps®** distributor, or Industrial Flow Solutions Operating, LLC.

Note: All service work on the FM Approved motor by EIM Electric Co., needs to be done by an FM Approved repair facility.

Industrial Flow Solutions Operating, LLC
104 John W Murphy Drive
New Haven, CT 06513, USA

Phone: 860-399-5937
Fax: 860-399-7784

Information, including pump data sheets and performance curves, is also available on our web site: www.flowsolutions.com

For assistance with your electric power source, please contact a certified electrician.

Please pay attention to the following alert notifications. They are used to notify operators and maintenance personnel to pay special attention to procedures, to avoid causing damage to the equipment, and to avoid situations that could be dangerous to personnel.



Immediate hazards that WILL result in severe personal injury or death. These instructions describe the procedure required and the injury which will result from failure to follow the procedure.



⚠ WARNING

Hazards or unsafe practices that COULD result in severe personal injury or death. These instructions describe the procedure required, and the injury which could result from failure to follow the procedure.

⚠ CAUTION

Hazards or unsafe practices which COULD result in personal injury or product or property damage. These instructions describe the procedure required and the possible damage which could result from failure to follow the procedure.

SAFETY

Pump installations are seldom identical. Each installation and application can vary due to many different factors. It is the owner/service mechanics responsibility to repair, service, and test to ensure that the pump integrity is not compromised according to this manual.

⚠ WARNING

Risk of electric shock – this pump has not been investigated for use in swimming pool areas.

⚠ WARNING

Before attempting to open or service the pump:

- 1) Familiarize yourself with this manual & the EIM ELECTRIC CO., LTD Instruction Manual for Installation, Operation and Maintenance for the EMQY Series FM approved submersible pump motor.
- 2) Disconnect the pump power cable to ensure that the pump will remain inoperative.
- 3) Allow the pump to cool if overheated.

⚠ WARNING

After the pump has been installed, make sure that the pump and all piping are secure before operation.

⚠ WARNING

Do not lift the pump by the power cable piping or discharge hose. Attach proper lifting equipment to the lifting handle (or lifting rings) fitted to the pump. Do not suspend the pump by the power cable.

⚠ CAUTION

Pumps and related equipment must be installed and operated according to all national, local and industry standards.

INSPECTION

Review all safety information before servicing pump.

The following are recommended installation practices/procedures for the pump. If there are questions in regards to your specific application, contact your local **BJM Pumps®** distributor or Industrial Flow Solutions Operating, LLC.

**Lifting:**

Attach a rope or lifting chain (not included) to the handle (or lifting rings) on the top of the pump.

⚠ CAUTION Do not lift the pump by the power cable or discharge hose/piping. Proper lifting equipment (rope/chain) must be used.

PRE-INSTALLATION INSPECTION

- 1) Check the pump for damage that may have occurred during shipment.
- 2) Inspect the pump for any cracks, dents, damaged threads, etc.
- 3) Check power cord (and Seal Leak Detector cord, if installed) for any cuts or damage.
- 4) Check for, and tighten any hardware that appears loose.
- 5) Carefully read all tags, decals and markings on the pump.
- 6) Important: Always verify that the pump nameplate amps, voltage, phase, and HP ratings match your control panel and power supply.

Record the model numbers and serial numbers from the pumps and control panel on the front of this instruction manual for future reference. Give it to the owner or affix it to the control panel when finished with the installation.

If anything appears to be abnormal, contact your **BJM Pumps®** distributor or Industrial Flow Solutions Operating, LLC. If damaged, the pump may need to be repaired before use. Do not install or use the pump until appropriate action has been taken.

Industrial Flow Solutions Operating, LLC Recommended Storage Procedures**Storage Environment**

- The storage environment must be between 40°F - 120°F. DO NOT allow the pump to freeze.
- The pump must be stored in a dry location
- Avoid storing the pump in direct sunlight

For Storage Periods of 3 Years or Less

- Rotate the impeller shaft by hand every 6 months and again prior to start up
 - Keeps seal faces from sticking
 - Keeps bearing grease from settling
- Check the oil in seal chambers prior to startup to ensure oil is moisture free and has not broken down.
- Megger the motor prior to startup. The reading should be above 100 MΩ.



- Remove the air check screw on the motor housing. Using an air compressor, pressurize the motor chamber to 13 psi and check for leaks using a spray bottle. Repeat this procedure to check the seal chamber for leaks.
- Inspect the power cable for any damage.

For Storage Periods longer than 3 Years

- Disassemble the pump and replace all of the O-rings, the Mechanical Seal, Seal Chamber Oil, and the Lip Seal. Repack the Bearings.
- Remove the air check screw on the motor housing. Using an air compressor, pressurize the motor chamber to 13 psi and check for leaks using a spray bottle. Repeat this procedure to check the seal chamber for leaks.
- Rotate the impeller shaft by hand prior to startup.

Lubrication:

The shaft seal and bearings are fully lubricated from the factory. Seal oil should be checked once per year. See table: Oil Fill Quantity / Type. Prior to a dry run check, the shredder elements should be coated with a spray lubrication oil or a heavy soapy water solution. Do not run dry! Running dry can damage the shredder cutting elements.

OIL FILL QUANTITY/TYPE

MODEL	OIL IN SEAL CHAMBER		
	U.S. FL. OZ.	CC.	TYPE OF OIL
XP-SKG15C	25.0	750	ISO 32 NSF Food Grade Mineral Oil
XP-SKG22C	25.0	750	ISO 32 NSF Food Grade Mineral Oil
XP-SKG37C	28.3	850	ISO 32 NSF Food Grade Mineral Oil

Note: EPDM seals will use Propylene glycol instead of Shell FM32 oil

PUMP INSTALLATION

XP-SKG Series pumps have been evaluated for use with water or water based solutions with solids. Please contact the manufacturer for additional information.

POSITIONING THE PUMP

BJM Pumps® XP-SKG Series pumps are designed to operate fully or partially submerged. Avoid running the pump dry for extended periods of time. Refer to data sheet for minimum submersion depth for your particular model. Data sheets can be



obtained online at www.flowsolutions.com or by calling Industrial Flow Solutions Operating, LLC at 860-399-5937. For minimum submergence requirements, refer to EIM ELECTRIC CO., LTD Instruction Manual for Installation, Operation and Maintenance for the Explosion Proof Submersible Motors (EMQY Series; FM Approved for Class I, Division 1, Group C & D).

⚠ CAUTION

- Do not run pump dry.
- Pump liquid should not exceed a maximum temperature of 104°F.
- Never place the pump on loose or soft ground. The pump may sink, preventing water from reaching the impeller. Place on a solid surface or suspend the pump with a lifting rope/chain.
- For maximum pumping capacity, use the proper size non-collapsible hose or rigid piping. A check valve may be installed after the discharge to prevent back flow when the pump is shut off (recommended if static head is 30' or greater).
- Take stand off of pump when using slide rail. Keep stand and reattach when transporting or handling the pump.

WIRING INSTRUCTIONS

Electrical wiring and protection must be in accordance with the National Electrical Code per NEC articles 500 through 503 for installation in Class I, Division 1, Group C & D Hazardous Locations, and any other applicable state and local electrical requirements.

For motor specifications, motor technical data, design features, power supply, electrical wiring, operation, inspecting & maintenance, replacing shaft seals, replacing cables, replacing bearings and other parts, repairing, storing and troubleshooting the submersible electric motor, refer to EIM ELECTRIC CO., LTD Instruction Manual for Installation, Operation and Maintenance for the Explosion Proof Submersible Motors (EMQY Series; FM Approved for Class I, Division 1, Group C & D).

Note: All service work on the FM approved motor by EIM Electric Co., needs to be done by an FM Approved repair facility.

The XP-SKG Series motors have a separate sensor cable for the motor thermal sensors and Seal Minder®. See [Seal Minder® - Thermal Motor Sensor Switch section](#) in this manual for proper connection method

PUMP OPERATION

⚠ WARNING

This pump is designed to handle dirty water that contains some solids. Do not attempt to pump any liquids which may damage the pump or endanger personnel as a result of pump failure.



Consult EIM ELELCTRIC Co., LTD. Instruction Manual for Installation, Operation and Maintenance before connecting, operating or conducting maintenance on the Explosion Proof Submersible Motor.

PUMP ROTATION

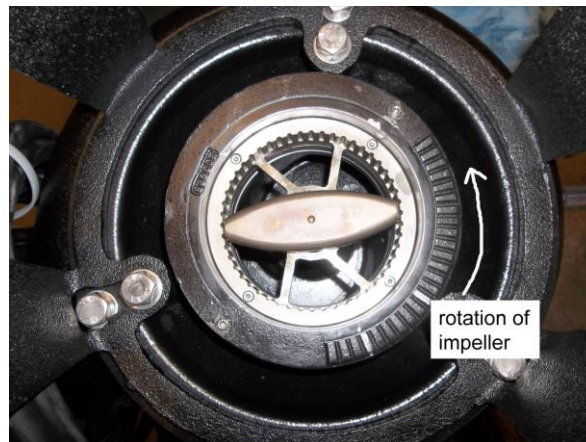


DO NOT PLACE HANDS IN PUMP SUCTION WHILE CHECKING MOTOR ROTATION. TO DO SO WILL CAUSE SEVERE PERSONAL INJURY.

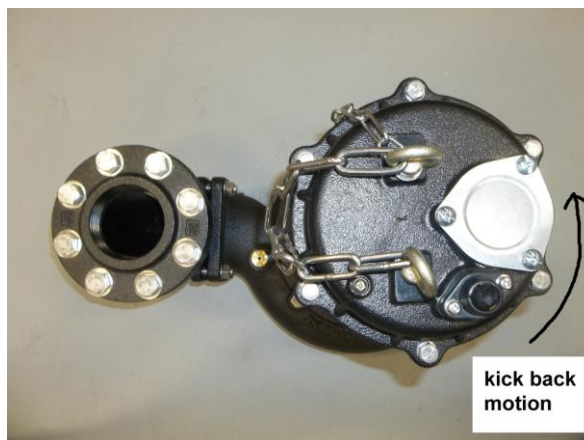
Before installing a pump, check the pump rotation to insure that wiring has been connected properly to power source, and that the green lead of power cord (See wiring diagram), is connected to a valid ground, momentarily energize the pump, observing the directions of kick back due to starting torque. Rotation is correct if kick back is in the opposite direction of rotation arrow on the pump casing. If rotation is not correct, switching of any two power leads other than ground will provide the proper rotation.

See lubrication requirements prior to checking pump rotation. There are two ways to check the correct pump rotation:

1. By looking at the shredder cutting bar or the pump impeller; the rotation of the impeller should be counter clockwise as shown in the picture below.



2. Since the impeller cannot be seen, the best way to check the rotation is to check the kick back motion of the pump when the pump just starts. The kick back motions should be viewed from the top. The kick back motion of the pump should be counter clockwise as shown in the picture above. When viewed from the suction side (bottom) the impeller rotation is counter clockwise.



PUMP OPERATION

⚠ WARNING

This pump is designed to handle dirty water that contains some solids. It is not designed to pump volatile or flammable liquids. Do not attempt to pump any liquids which may damage the pump or endanger personnel as a result of pump failure.

TYPICAL MUNICIPAL AND INDUSTRIAL WASTEWATER INTALLATION

NOTE: Maximum recommended starts should not exceed 10 times per hour.

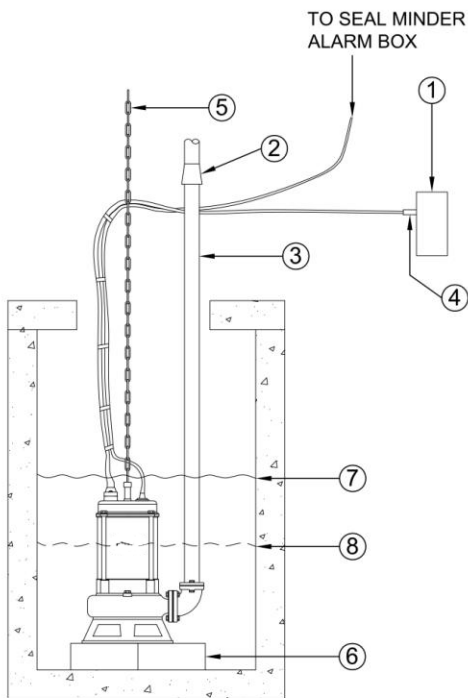
MANUAL OPERATION

⚠ WARNING

Do not alter the length or repair any power cable with a splice. The pump motor and cable must be completely waterproof. Damage to the pump or personal injury may result from alterations.

For manual operation: 208, 230, 460 & 575 volt: Attach the proper plug, connect directly to the power source or control box. Check the direction of the rotation. Tilt the pump and start it. It should twist in the opposite direction of the arrow (on pump). It is recommended that a Ground Fault Interrupter (GFI) type receptacle (or equivalent) be used.

TYPICAL MANUAL SEWAGE INSTALLATION (WITHOUT PIGGY-BACK FLOAT CONTROL)



1) Electrical wiring and protection must be in accordance with National Electrical Code in U.S.A. or Canadian Electrical Code in Canada and state / provincial and local electrical codes.

2) Optional (approx. 50' / 15 meters) : If pumping in a small confined space at high head, it may be beneficial to install a check valve 3' (1 meter) above the discharge of the pump. This will help eliminate backflow and unnecessary running of the pump. For best results use a section of PVC.

3) PVC pipe or rigid hose recommended. Collapsible vinyl hose will work but not as efficiently.

4) All electrical connections must be kept dry.

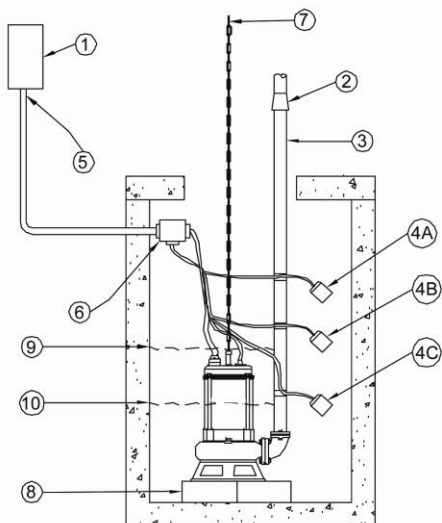
5) Always lower the pump by a separate rope or chain. Never lift or lower the pump by the power cord, piggy-back cord or discharge hose.

6) For best results, place the pump on a solid object, or suspend pump 4" - 6" (100 mm - 150 mm) above the bottom. This will keep the pump from digging itself into silt, sand and mud.

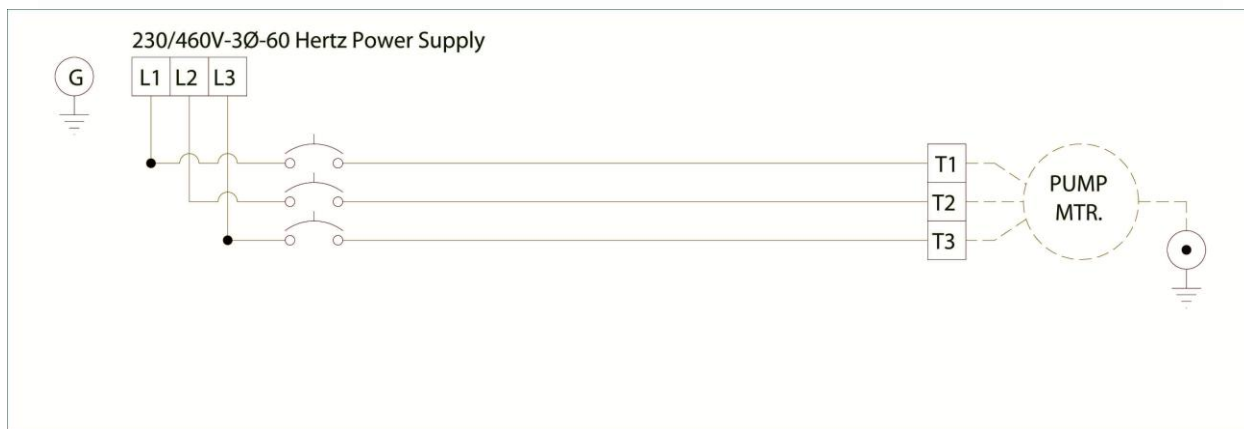
7) Recommended submergence level(continuous/long runs).

8) Minimum submergence level.

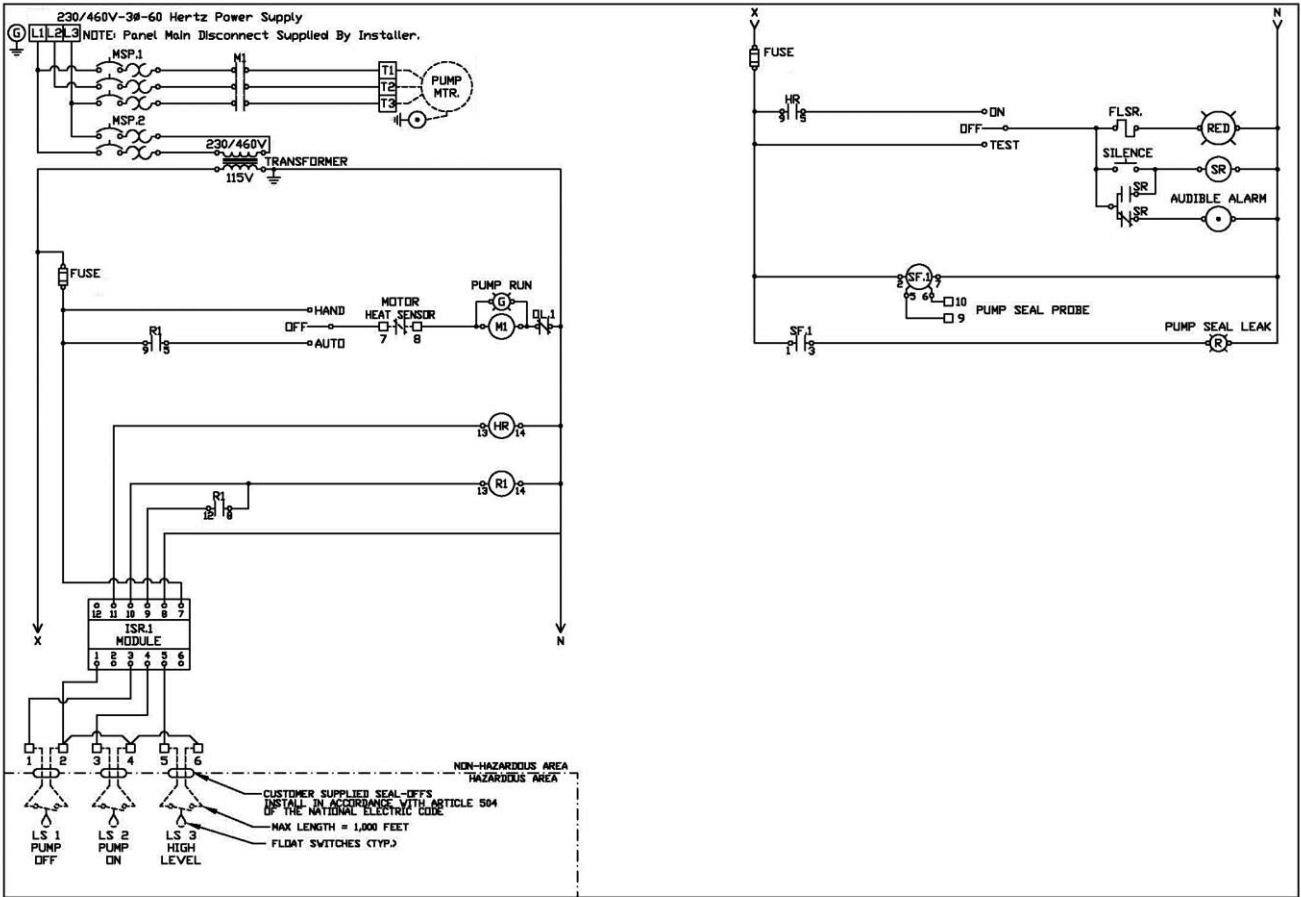
TYPICAL SIMPLEX SEWAGE INSTALLATION WITH CONTROL PANEL AND 3 FLOATS



- 1)** Electrical wiring and protection must be in accordance with National Electrical Code in U.S.A. or Canadian Electrical Code in Canada and state / provincial and local electrical codes.
- 2)** Optional (approx. 50' / 15 meters) : If pumping in a small confined space at high head, it may be beneficial to install a check valve 3' (1 meter) above the discharge of the pump. This will help eliminate backflow and unnecessary running of the pump. For best results use a section of PVC.
- 3)** PVC pipe or rigid hose recommended. Collapsible vinyl hose will work but not as efficiently.
- 4)** Attach float to the pump top or PVC pipe. Never place the float lower than the top of the strainer inlet.
 - 4A** - alarm float.
 - 4B** - turn on.
 - 4C** - turn off.
- 5)** All electrical connections must be kept dry.
- 6)** Wire pump and floats to control panel through a watertight junction box.
- 7)** Always lower the pump by a separate rope or chain. Never lift or lower the pump by the power cord, piggy-back cord or discharge hose.
- 8)** For best results, place the pump on a solid object, or suspend pump 4" - 6" (100 mm - 150 mm) above the bottom. This will keep the pump from digging itself into silt, sand and mud.
- 9)** Recommended submergence level.
- 10)** Minimum submergence level.



Typical 3 phase manual control 1



Typical three phase auto control with intrinsically safe relay (ISR) module and with seal minder & thermal sensor connection.

AUTOMATIC OPERATION

Three phase pumps need a separate control box with float(s) for automatic operation.

STOPPING

To stop the pump (manual and automatic mode) turn off the breaker, or turn the electrical power source off (generator).



INTENDED METHODS OF CONNECTION

⚠ CAUTION Use with approved motor control that matches motor input in full load amperes. “UTILLISER UN DÉMARREUR APPROUVÉ CONVENANT AU COURANT À PLEINE CHARGE DU MOTEUR.”

BJM Pumps has been evaluated for use with water or water based solutions. Please contact the manufacturer for additional information.

THREE PHASE WIRING INSTRUCTIONS

⚠ WARNING **FOR YOUR PROTECTION, ALWAYS DISCONNECT PUMP FROM ITS POWER SOURCE BEFORE HANDLING.**

⚠ CAUTION “**Risk of electrical shock**” Do not remove power supply cord and strain relief or connect conduit directly to the pump.

⚠ WARNING Installation and checking of electrical circuits and hardware should be performed by a qualified licensed electrician.

To automatically operate a non-automatic three phase pump, a control panel is required. Follow the instructions provided with the panel to wire the system. For automatic three phase pumps see automatic three phase wiring diagram.

Before installing a pump, check the pump rotation to insure that wiring has been connected properly to power source, and that the green lead of power cord (See wiring diagram), is connected to a valid ground, momentarily energize the pump, observing the directions of kick back due to starting torque. Rotation is correct if kick back is in the opposite direction of rotation arrow on the pump casing. If rotation is not correct, switching of any two power leads other than ground will provide the proper rotation.

⚠ DANGER **DO NOT PLACE HANDS IN PUMP SUCTION WHILE CHECKING MOTOR ROTATION. TO DO SO WILL CAUSE SEVERE PERSONAL INJURY.**

Three phase pumps have integral motor overload protection. It is recommended that all three phase pumps using a motor starting device also incorporate motor overload protection. Pumps **must** be installed in accordance with the National Electrical Code and all applicable local codes and ordinances. Pumps are not to be installed in locations classified as hazardous in accordance with National Electrical Code, ANSI/NFPA 70.

Connect pump to a junction box, outlet box, control box, enclosure with a wiring compartment that meets NEC and local codes. The provision for supply connection shall reduce the risk of water entry during temporary, limited submersion and shall comply with the applicable requirements of the Standard for Enclosures for Electrical



Equipment, UL 50, or the standard for Metallic Outlet Boxes, UL 514A, and the standard for Motor-Operated Water Pumps. UL 778.

TROUBLE SHOOTING



Disconnect the power source to the pump BEFORE attempting any type of trouble shooting, service or repair.

PUMP WILL NOT RUN

1. Check power supply (fuses, breaker). Reset power.
2. Blocked impeller. Check and clean.
3. Defective cable or incorrect wiring.
4. Float switch tangled/obstructed. Clean and free float switch from obstruction.
5. Float switch defective. Replace float switch.
6. Pump overheated or temperature of liquid exceeds pump operating temperature.

Warning: Pump will restart automatically when motor over-heat protection switch cools.

PUMP RUNS BUT DOES NOT DELIVER RATED CAPACITY

1. Discharge line clogged, restricted or hose kinked. Check discharge hose/pipe.
2. Worn impeller and/or suction cover. Inspect and replace as necessary.
3. Pump overloaded due to liquid pumped being too thick.
4. Pumping air. Check liquid level and position of pump.
5. Excessive voltage drops due to long cables.
6. Three phase only; pump running backwards, check rotation.

SERVICING YOUR SUBMERSIBLE PUMP

Pump should be disconnected from the electric power supply before proceeding to do any service or maintenance.

To service or repair your pump, please contact your local **BJM Pumps®** distributor. Service on submersible electric motor should only be performed by a qualified electrician. Refer to EIM Electric Co., LTD Instruction Manual for Installation, Operation and Maintenance for the Explosion Proof Submersible Motors (EMQY Series; FM Approved for Class I, Div. 1, Groups C & D).

MAINTAINING YOUR PUMP

- Pump should be disconnected from the electric power supply before proceeding to do any service or maintenance.
- Pump should be inspected at regular intervals.
- More frequent inspections are required if the pump is used in a harsh environment.
- Preventative maintenance should be performed to reduce the chance of premature failure.
- Worn impellers and lip seals should be replaced.
- Cut or cracked power cords must be replaced. **(Never operate a pump with a cut, cracked or damaged power cord.)**
- Seal oil should be checked once per year.
- Maintenance should always be done when taking a pump out of service before storage.
- The impeller to suction cover clearance should be adjusted to between 0.01" to 0.02" for optimal pumping performance. Shim kits are available if adjustment is required.
 - 1) Clean pump of dirt and other build up.
 - 2) Check condition of oil around the shaft seals.
 - 3) Check hydraulic parts: check for wear.
 - 4) Inspect power cable. Make sure that it is free of nicks or cuts.

Shredder Element Assembly and Adjustment

1. Installing the Stationary Shredding Elements into Shredder Housing – Place

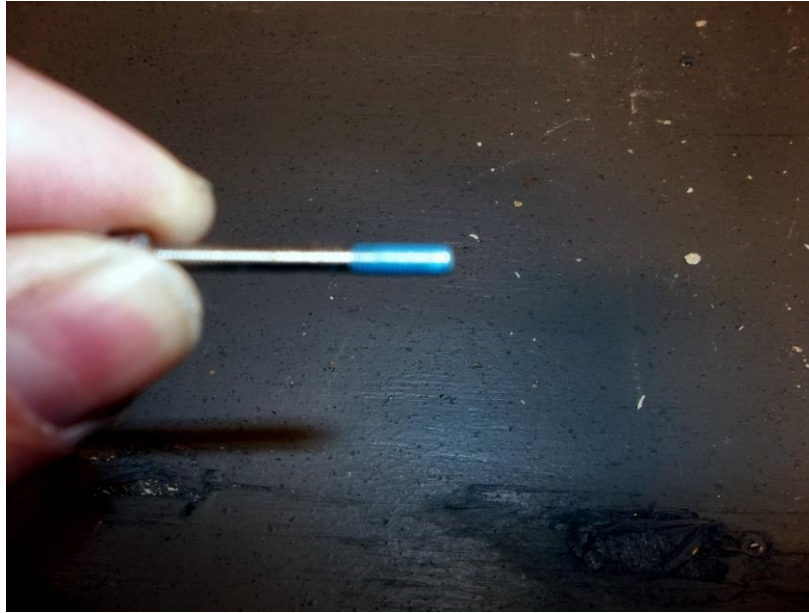
the axial cutter ring into the shredder housing with the angle of the cutter legs slanting counter clockwise as shown in the picture. Note that this is a tight sliding fit, so the parts must be aligned carefully. A plastic mallet can be used to carefully to tap the stationary rings into place. Once the axial shredder ring has been installed, it should be able to be rotated to align the mounting screw holes. The radial cutter ring can be installed in the same manner. Once each ring has been installed, the mounting holes should be aligned with the mounting holes in the shredder housing. With a drop of 242 (blue) Loctite on each of the four M3 retaining screws, these can be added. Tighten carefully these are small screws.



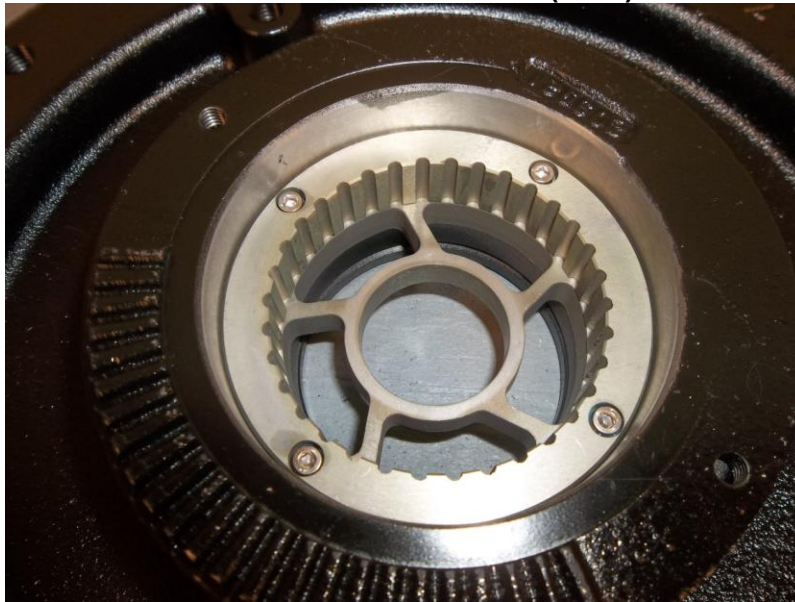
Axial shredding ring with leg slanted counter clockwise.



Radial shredder ring installed.

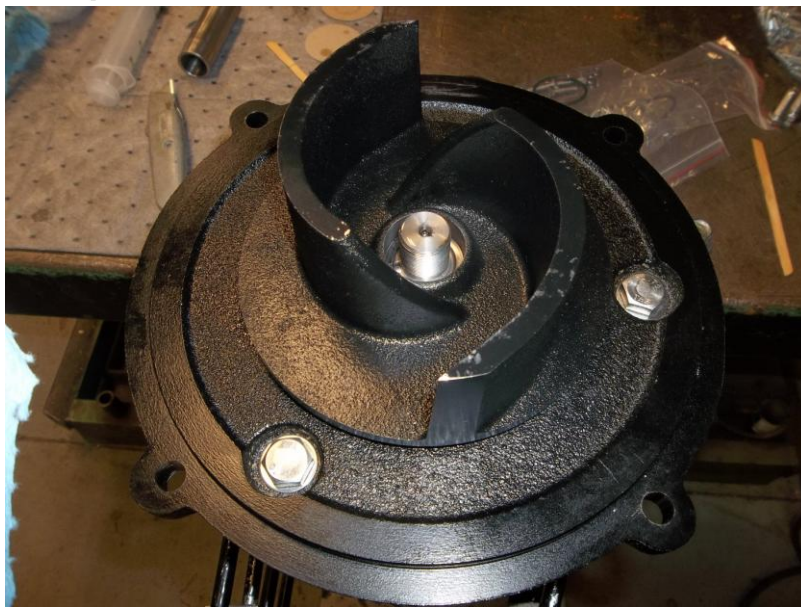


M3 hex socket fastener with 242 (blue) Loctite.



The shredder rings installed in the housing and retained with the four M3 screws.

- 2. Impeller Shimming** – With the volute installed on the motor, the impeller is added to the shaft. The suction cover is then added without the shredder housing in place. An initial reading is taken on the gap between the impeller and the suction cover with the feeler gauges. Shims are added and this step is repeated until the gap is between 0.010" and 0.020". Once the impeller gap has been set, the suction cover can be mounted to the volute case.



Impeller shown on shaft. Note volute case has not been added to give clearer picture of the impeller on the shaft.



Feeler gauge shown between impeller vane and top of suction cover.

- 3. Installing the Shredder Housing** – First apply a light coating of the Jet Lube Marine Grade Anti-Seize to the shredder housing threads. Next thread the housing into the suction cover until the housing has hit the bottom of the threads. Add a light coating of the Jet Lube Marine Grade Anti-Seize to the inside threads on the shredding cutting bar. Thread the bar onto the shaft and tighten with the proper tools.



With the housing threaded completing into the suction cover, the shredder cutter bar can be threaded onto the shaft to retain the impeller.



The shredder cutting bar should be tightened to the proper torque using the special socket tool on an impact driver.



Once the shredder cutting bar has been tightened to the shaft, verify that it can spin freely. The cutter elements are sharp, so care should be taken not to cut fingers.

4. **Shredder Cutting Element Adjustment** – With all of the elements installed, the housing should be rotated counter clockwise until the stationary axial cutting ring is tight against the shredding cutter bar (and the housing will not turn any more). Align the center of one of the stand mounting bosses with one of the 5 degree markers cast into the shredding housing. With a paint pen or a light colored Sharpie marker, mark the proper marker point that is aligned with the boss. Next count 6 degree markers counter clockwise and make a paint mark. Rotate the housing clockwise until the second mark is aligned with the boss. Add the 242 (blue) Loctite to the two M6 set screws and run them down until they hit. Once the lock screws have hit the suction cover housing, tighten $\frac{1}{4}$ turn. Carefully check to make sure the shredder cutting bar spins freely.



Mark the point where the stationary axial shredding ring interfaces with the shredding cutter bar.



Rotate the shredder housing clockwise 6 markers.



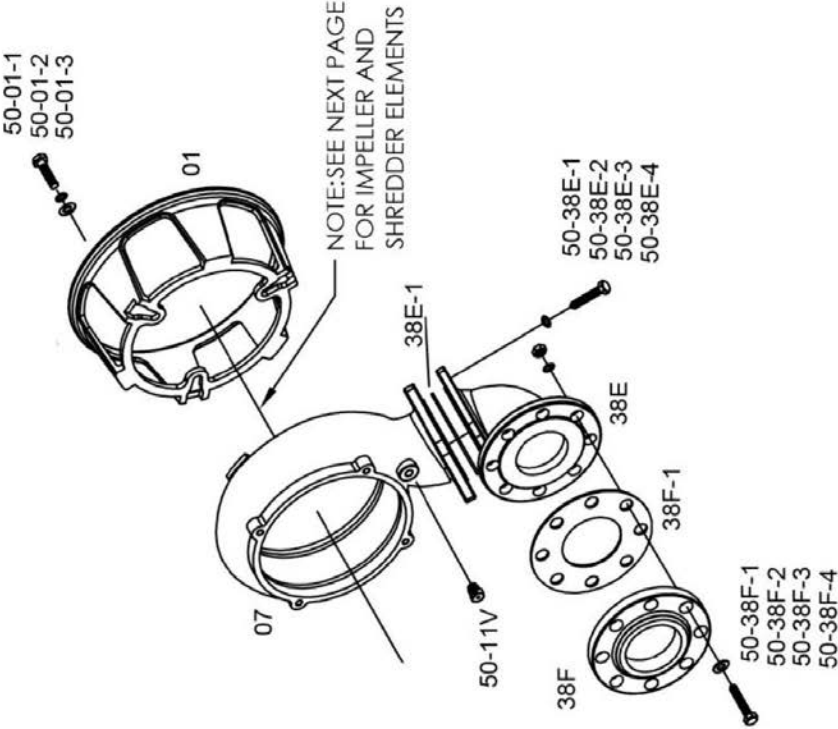
**Thread the locking screws down until contact is made with the suction cover.
Tighten ¼ turn.**

CHANGING SEAL OIL

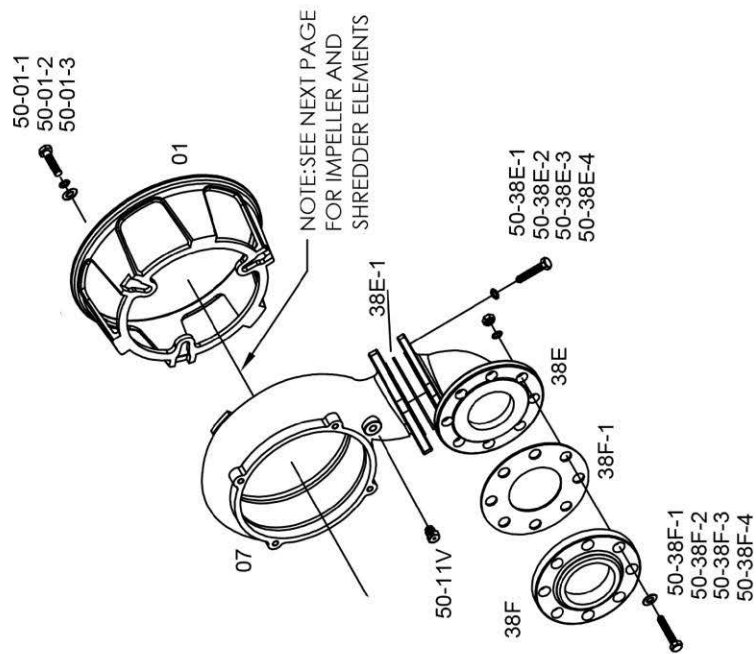
Changing the seal oil in the SKG series pumps is very easy.

- 1) Make sure that the pump cable is disconnected from the power source.
- 2) Lay the pump on its side with the oil inspection bolt facing up.
- 3) Remove the oil inspection bolt.
- 4) Pour out or draw out with a syringe, a small sample of oil. If it's milky white, or contains water/contaminants, then the oil should be changed and the mechanical seal should be checked and changed if needed.
- 5) Replace the oil. See oil fill quantity/type chart for the oil volume and oil type.
- 6) Replace the oil inspection bolt.

XP-SKG15C, XP-SKG22C, SKG37C



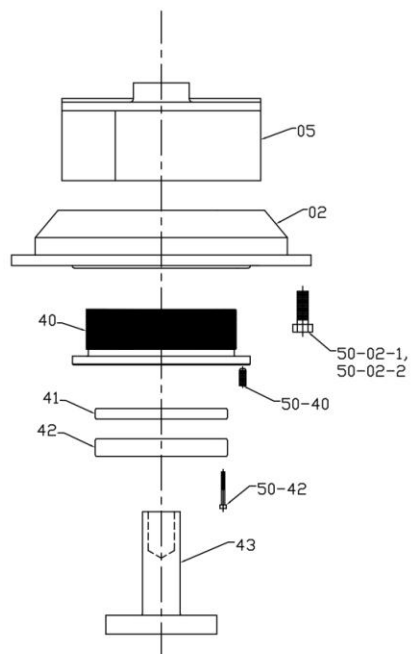
XP-SKG15C, XP-SKG22C, SKG37C



EXPLODED VIEW OF XP-SKG15C, XP-SKG22C, XP-SKG37C

EXPLODED VIEW OF XP-SKG 15C, 22C, 37C

BJM WET END ASSEMBLY FOR EIM FM MOTOR

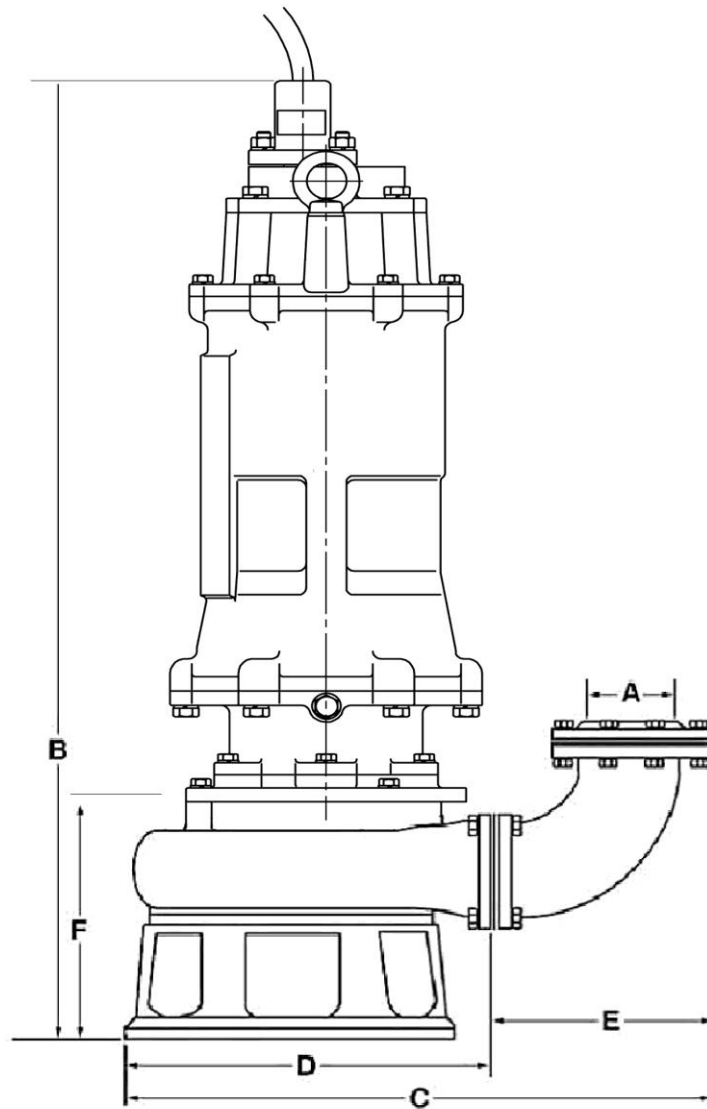


IMPELLER & SHREDDER ELEMENTS OF XP-SKG 15C, 22C, 37C

XP-SKG SERIES PARTS LIST

	Pump Model	XP-SKG15	XP-SKG22	XP-SKG37
Item No.	Part Description	Item #	Item #	Item #
01	Stand/Base	204574	204574	204574
02	Suction Cover	203928	203930	203932
05	Impeller - Full Trim	203895	203897	203899
05	Impeller - 5.13" Diameter	204723	204723	-
05	Impeller - 4.38" Diameter	204724	204724	-
05	Impeller - 6.38" Diameter	-	-	204725
05	Impeller - 5.50" Diameter	-	-	204726
06	Impeller Key	202141	202141	204575
07	Pump Housing	204576	204576	204577
15	Impeller Shim Kit	200479	200479	200479
38E	Discharge Elbow	202557	202557	202557
38E-1	Gasket, Discharge Elbow	203208	203208	203208
38F	Discharge Flange - 3"	203188	203188	203188
38F	Discharge Flange - 4" (Optional)	202606	202606	202606
38F-1	Discharge Gasket - Buna-N	201564	201564	201564
38F-1	Discharge Gasket - FKM	201565	201565	201565
40	Shredder Housing	203922	203924	203926
41	Axial Shredder Ring	203913	203914	203915
42	Radial Shredder Ring	203916	203917	203918
43	Shredder Bar	203910	203911	203912
50-01-1	Cap Screw, Stand, M10x1.5x30	203262	203262	203262
50-01-2	Split Lock Washer M10	202909	202909	202909
50-01-3	Flat Washer M10	202910	202910	202910
50-02-1	Cap Screw, Suc. Cover, M10x1.5x30	203262	203262	203262
50-02-2	Split Lock Washer M10	202909	202909	202909
50-08-1	Cap Screw, Seal Cover, M10x1.5x30	203262	203262	203262
50-08-2	Flat Washer M10	202910	202910	202910
50-08-3	Cap Screw, Housing, M10x1.5x30	203262	203262	203262
50-08-4	Split Lock Washer M10	202909	202909	202909
50-11V	Valve, Air Release	202707	202707	202707
50-38E-1	Cap Screw, M12x1.75x50	203267	203267	203267
50-38E-2	Flat Washer M12	202912	202912	202912
50-38E-3	Split Lock Washer M12	202905	202905	202905
50-38E-4	Nut, M12x1.75	202892	202892	202892
50-38F-1	Cap Screw, M16x2x65	203277	203277	203277
50-38F-2	Flat Washer M16	202908	202908	202908
50-38F-3	Split Lock Washer M16	202906	202906	202906
50-38F-4	Nut, M16x2	202893	202893	202893
50-40	Set Screw, M6x1x12MM	204374	204374	204374
50-42	Socket Head Screw, M3x.5x30mm	204375	204375	204375

XP-SKG DIMENSIONAL DRAWING



MODEL	A	B	C	D	E	F
XP-SKG15C	3.0"	33.13"	21.00"	14.25"	6.75"	9.13"
XP-SKG22C	3.0"	33.13"	21.00"	14.25"	6.75"	9.13"
XP-SKG37C	3.0"	34.00"	21.50"	14.25"	6.75"	10.00"



SEAL MINDER®

THERMAL MOTOR SENSOR SWITCH

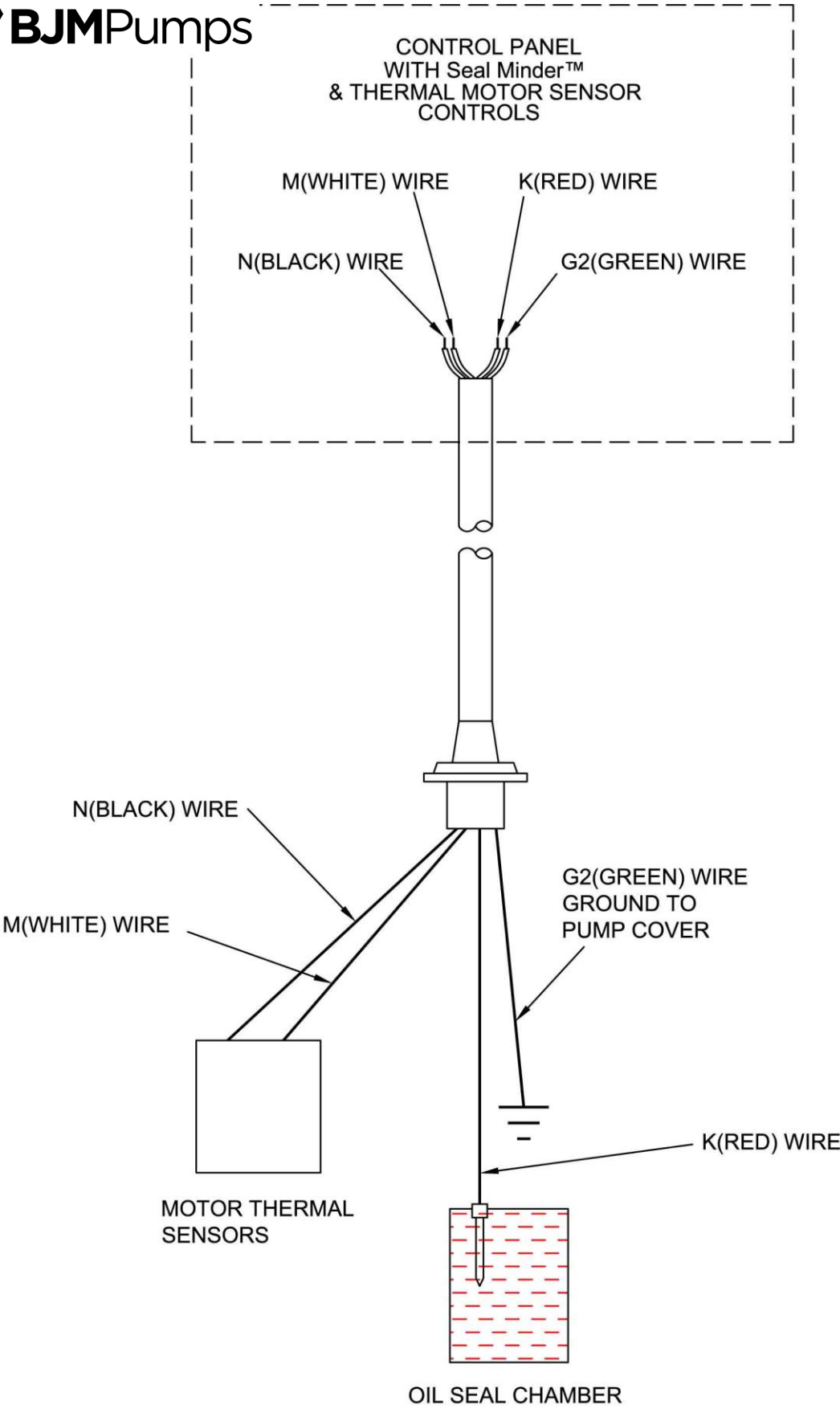
Seal Minder®:

Also known as a seal failure circuit (or moisture detection circuit) is designed to inform the pump operator that there is moisture within the oil chamber. This early warning can allow the operator to schedule repair & inspection on the pump. The **Seal Minder®** sensor probe is inside the oil chamber. (The oil chamber houses the mechanical seals that are cooled & lubricated by oil). The **Seal Minder**, when properly connected to a control panel, can help indicate seal failure. The **Seal Minder** cord requires a seal fail circuit in control panel for warning signal.

Along, with the **Seal Minder**, the XP-SKG Series pumps also feature thermal temperature sensor switches that are embedded into the motor stator windings. Two switches are embedded into the stator windings and wired in series. The leads are connected to the pump control panel through the sensor cable. If the windings would see a temperature above 300 degrees F, then the switch(s) would open and cut power to the pump. Once the temperature dropped below 300 degrees F, the switch(s) would reset, and the pump would be returned to a state of operation manually restarting is required. This feature is designed to prevent damage to the stator winding and allow for longer pump life.

The sensor cable consists of four leads, two are connected to the **Seal Minder**, and two are connected to the thermal sensor switches located in the stator windings. These four leads run to the pump control panel and connect to the proper connections points for seal alarm and thermal cut off. The (Green) and (Red) wires are for the **Seal Minder** connections and the thermal sensors will be connected to the (White) and (Black) wires. The three phase automatic wiring diagram shown earlier in the manual will give a guide to the connections in the control panel. The manual for the control panel should be consulted for the exact connections.

The sensor cable with Seal Minder and thermal sensor switch connections is standard on all XP-SKG Series pumps. The proper replacement part can be found parts list found in this manual. BJM Pumps® can supply a control with the Seal Minder and Thermal sensor switch option. Separate stand alone Seal Minder alarm panels are also available. Consult your BJM Pumps® representative for part numbers and ordering details. FM and CSA require the use of the seal minder and thermal heat sensor circuits.





Industrial Flow Solutions Operating, LLC
104 John W Murphy Drive
New Haven, CT 06513, USA

WARRANTY AND LIMITATION OF LIABILITY

Unless otherwise expressly authorized in writing, specifying a longer or shorter period, BJM Pumps, LLC warrants for a period of eighteen (18) months from the date of shipment from the Point of Shipment, or one (1) year from the date of installation, whichever occurs first, that all products or parts thereof furnished by BJM Pumps, LLC under the brand name BJM Pumps, hereinafter referred to as the "Product" are free from defects in materials and workmanship and conform to the applicable specification.

BJM Pumps, LLC's liability for any breach of this warranty shall be limited solely to replacement or repair, at the sole option of BJM Pumps, LLC, of any part or parts of the Product found to be defective during the warranty period, provided the Product is properly installed and is being used as originally intended. Any breach of this warranty must be reported to BJM Pumps, LLC or BJM Pumps, LLC's authorized service representative within the aforementioned warranty period, and defective Product or parts thereof must be shipped to BJM Pumps, LLC or BJM Pumps, LLC's authorized representative, transportation charges prepaid. Any cost associated with removal or installation of a defective Product or part is excluded.

IT IS EXPRESSLY AGREED THAT THIS SHALL BE THE SOLE AND EXCLUSIVE REMEDY OF BJM PUMPS, LLC'S DISTRIBUTORS AND CUSTOMERS. UNDER NO CIRCUMSTANCES SHALL BJM PUMPS, LLC BE LIABLE FOR ANY COSTS, LOSS, EXPENSE, DAMAGES, SPECIAL DAMAGES, INCIDENTAL DAMAGES OR CONSEQUENTIAL DAMAGES ARISING DIRECTLY OR INDIRECTLY FROM THE DESIGN, MANUFACTURE, SALE, USE OR REPAIR OF THE PRODUCT, WHETHER BASED ON WARRANTY, CONTRACT, NEGLIGENCE, OR STRICT LIABILITY. IN NO EVENT WILL LIABILITY EXCEED THE PURCHASE PRICE OF THE PRODUCT.

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BJM Pumps, LLC neither assumes, nor authorizes any person to assume for it, any other warranty obligation in connection with the sale of the Product. This warranty shall not apply to any Product or parts of Product which have (a) been repaired or altered outside of BJM Pumps, LLC's facilities unless such repair was authorized in advance by BJM Pumps, LLC or by its authorized representative; or (b) have been subject to misuse, negligence or accident; or (c) have been used in a manner contrary to BJM Pumps, LLC's instruction.

In any case of products not manufactured and sold under the BJM Pumps, LLC brand name, there is no warranty from BJM Pumps, LLC; however BJM Pumps, LLC will extend any warranty received from BJM Pumps, LLC's supplier of such products.

START-UP REPORT FORM**START-UP REPORT FORM**

This form is designed to record the initial installation, and to serve as a guide for troubleshooting at a later date (if needed).

Industrial Flow Solutions Operating, LLC
104 John W Murphy Drive
New Haven, CT 06513, USA

Pump Owner's Name			
Location of Installation		Date of Installation:	
Dealer		Dealer Phone ()	
Date of Purchase			
Model		Serial No	
Voltage	Phase	Hertz	HP
Does impeller turn freely by hand?		<input type="checkbox"/> Yes	<input type="checkbox"/> No
Condition of Equipment		<input type="checkbox"/> New	<input type="checkbox"/> Good <input type="checkbox"/> Fair <input type="checkbox"/> Poor
Condition of Cable Jacket		<input type="checkbox"/> New	<input type="checkbox"/> Good <input type="checkbox"/> Fair <input type="checkbox"/> Poor
Rotation: Direction of Impeller Rotation (viewed from bottom) (Use C/W for clockwise, CC/W for counterclockwise): _____			
Resistance of cable and Pump Motor (measured at pump control)			
Red-Black_____ohms Red-White_____ohms White-Black_____ohms			
Resistance of ground circuit between control panel and outside of pumps _____ Ohms			
MEG OHM CHECK OF INSULATION			
Red to ground_____ White to ground_____ Black to ground_____			
Condition of location at start-up		<input type="checkbox"/> Dry	<input type="checkbox"/> Wet <input type="checkbox"/> Muddy
Was equipment stored		<input type="checkbox"/> Yes	<input type="checkbox"/> No.
If YES, length of storage:			
Liquid being pump			
Debris in bottom of station?		<input type="checkbox"/> Yes	<input type="checkbox"/> No

START-UP REPORT FORM

Are guide rails vertical?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Is base elbow installed level?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Liquid level controls: Model _____		
Is control installed away from turbulence?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Float Operation Check		
Tip lowest float (stop float), all pumps should remain off. Tip second float (and stop float), one pump comes on. Tip third float (and stop float), both pumps on (alarm on simplex). Tip fourth float (and stop float), high level alarm on (omit on simplex).		
<input type="checkbox"/> Check here if using manual on/off only.		
Does liquid level ever drop below volute top?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Control Panel MFG & model no.		
Number of pumps operated by control panel		
NOTE: At no time should hole be made in top of control panel, unless proper sealing devices are utilized.		
Short Circuit protection:	Type:	
Number and size of short circuit device(s)	Amp rating:	
Overload type:	Size:	Amp rating:
Do protective devices comply with pump motor amp rating?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Are all pump connections tight?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Is the interior of the panel dry?	<input type="checkbox"/> Yes	<input type="checkbox"/> No If No, correct moisture problem.
Electrical readings		
SINGLE PHASE		
Voltage supply at panel line connection, pump off	L1	L2
Voltage supply at panel line connection, pump on	L1	L2
Amperage load connection, pump on	L1	L2
THREE PHASE		
Voltage supply at panel line connection, pump off		
L1-L2	L2-L3	L3-L1
Voltage supply at panel line connection, pump on		

START-UP REPORT FORM

L1-L2	L2-L3	L3-L1
Amperage load connection, pump on		
L1	L2	L3
FINAL CHECK		
Is pump secured properly?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Was pump checked for leaks?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Do check valves operate properly?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Flow: Do pumps appear to operate at proper rate?	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Noise level:	Acceptable <input type="checkbox"/>	Unacceptable <input type="checkbox"/>
Comments:		
Installed by:		
Company:		
Person:		
Date:		

This image shows a full page of blank, lined paper. It features approximately 20 evenly spaced horizontal black lines across its entire width, providing a template for writing or drawing. The margins are consistent on all sides.

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